

Date: Tuesday, 06/02/2007 10:38:30 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : LEG
Job Number : 30667	
Estimate Number : 12511	
P.O. Number : N/A	Part Number : D35231
This Issue : 06/02/2007 S.O. No. : N/A	Drawing Number : D3523 UNDER REVIEW HAI
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : N/A
Previous Run : N/A	Material : N/A
Type : MACHINED PARTS	Due Date : 13/02/2007
Written By : _____	Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : Est Rev:A New Issue 06-08-21 EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6R1000	ROUND BAR 1.00"
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Comment: Qty.: 0.1218 f(s)/Unit Total : 0.1218 f(s)
6061-T6 round bar 1.00"
(M6061T6 round bar 1.00")
Batch: 118147

BC 07.02.06 1

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

Machine as per folio FA & dwg D3523

BC 07.02.06 1

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

BC 07.02.06 1

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

SD 07-02-06 1

5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1
Chemical Conversion Coat as per QSI 005 4.1

Handwritten signature/initials

07-02-06 (1)

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Part Number: D35231

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING



M1100700



(1x)

Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

M-A/

07/02/06

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

GIVE TO SCAN

chk To
00002

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

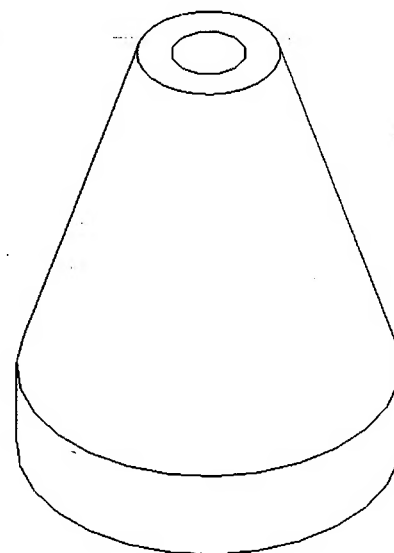
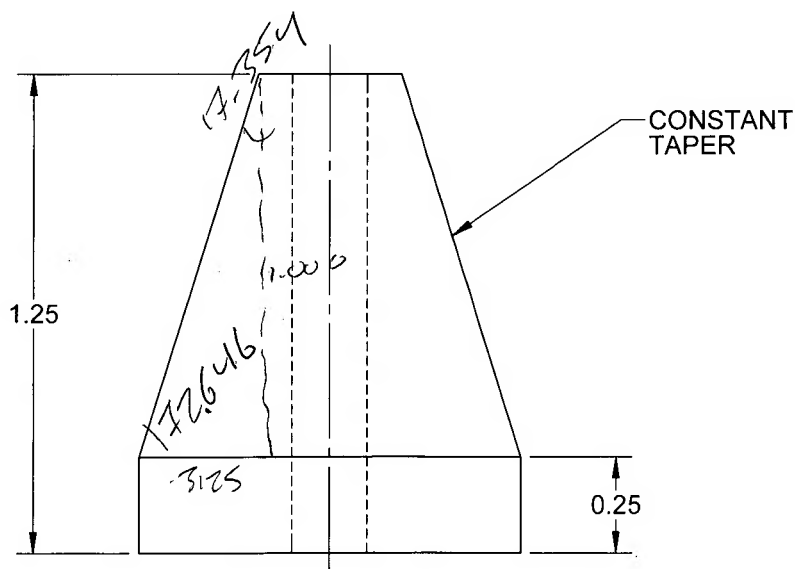
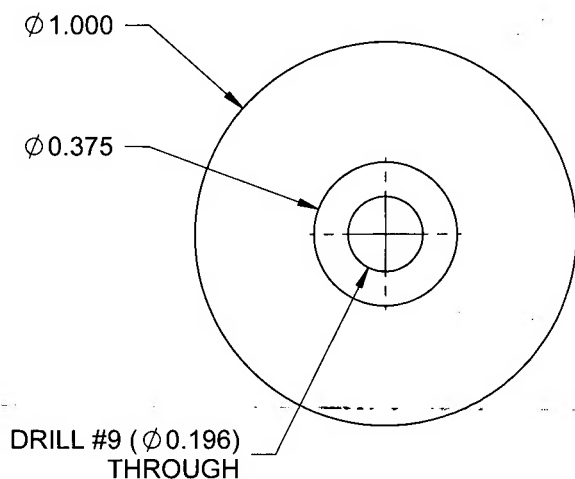
Job Completion



U 07.02.07

REFERENCE ONLY

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3523	REV. A SHEET 1 OF 1
DATE 07.01.10		TITLE LEG	SCALE 2:1
REV A	DATE 07.01.10	DESCRIPTION NEW ISSUE	



D3523-1 LEG

NOTES:

- 1) MATERIAL: ALUMINUM 6061-T6/T651/T6510/T6511/T62 ROUND BAR PER QQ-A-225/8 OR AMS 4115/4116/4117/4128 OR QQ-A-200/8 OR AMS 4160 (REF DART SPEC M6061T6R)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT BLACK SANDEX (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS 0.005 TO 0.015

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